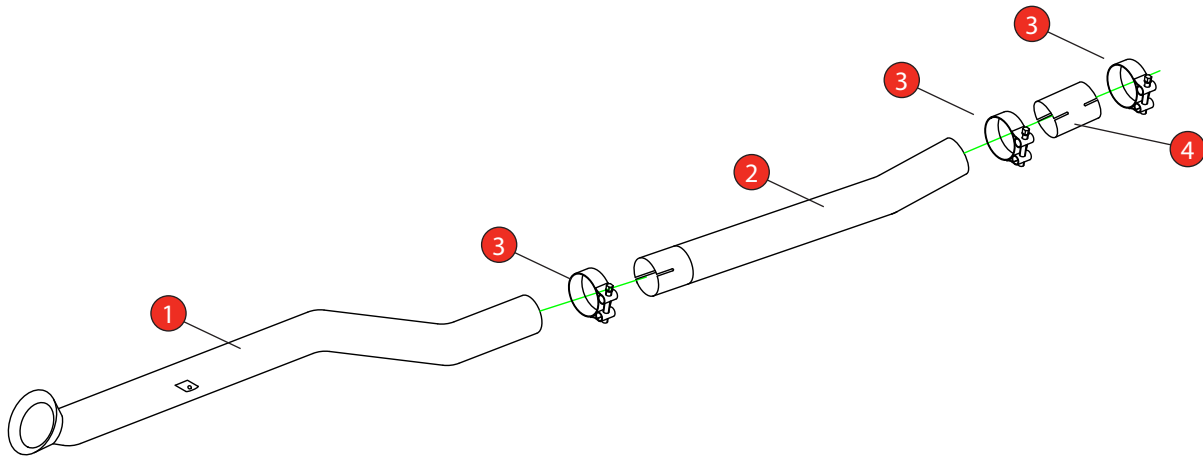


<b>Car</b>	BMW 220I G42, GPF Models only	<b>Part No.</b>	SBMP092
<b>Year</b>	2022 -Current	<b>Fit Kits</b>	407FK
<b>Notes</b>	Where not supplied use original fittings. Original system requires cutting.	<b>Features</b>	Pipe Diameter:- 76mm

Estimated Fitting Time: 1 Hour



NO.	PART NO.	DESCRIPTION	QTY
1	868BM	GPF Delete front pipe	1
2	869BM	GPF Delete centre pipe	1
<b>Fit Kit</b>			
3	Z016.10062	79mm H/D Clamp	3
4	AD133	Adaptor sleeve (Only required when fitting with OE GPF-back exhaust)	1

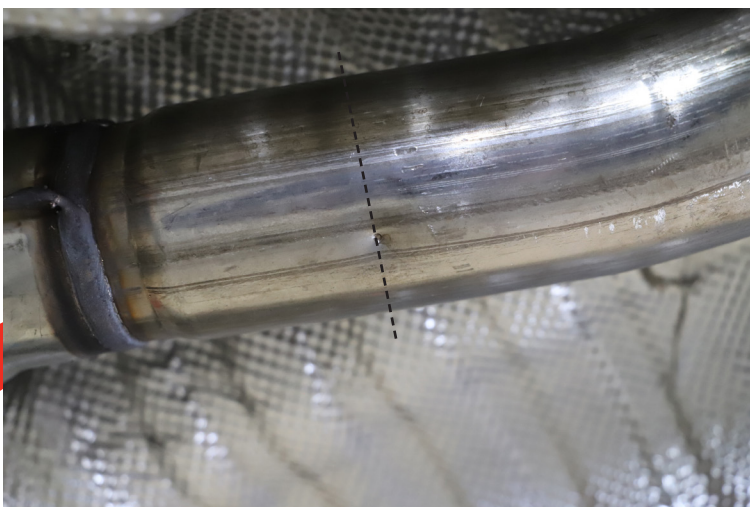
CLASSIFICATION	Motorsport Use Only
HOMOLOGATED	No
DATE	12/06/2024
ISSUE	01
AUTHORISED	G. O'Shea

**NOTE:** ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.

<b>Car</b>	BMW 220i G42, GPF Models only	<b>Part No.</b>	SBMP092
<b>Year</b>	2022 -Current	<b>Fit Kits</b>	407FK
<b>Notes</b>	Where not supplied use original fittings. Original system requires cutting.	<b>Features</b>	Pipe Diameter:- 76mm

Estimated Fitting Time: 1 Hour

### Cutting Instructions :



To make it easier to cut the exhaust we recommend removing it from the car. Find the indent just before the resonator to mark out the cutting line. Cut along the line and de-bur the edges. If fitting with the original GPF-back re-fit this now and then fit the Scorpion GPF delete following the line diagram on the first page. If fitting with the Scorpion GPF-back you do not need to use the supplied adaptor.